



TISA Clamping Kits

1. The contents of the kit are made as per IS standards / DIN standards and undergo extensive quality checking process for dimensional conformity and finish.
2. The parts are machined from flats/round bars and not forged and hence reliability is higher.
3. The threads on the studs are rolled on a hydraulically operated rolling machine and the threads and tapped holes are checked for GO/NOGO conformity.
4. All products are housed in a wooden box.
5. All products (Except Plain washer which is case hardened) are made of medium carbon steel, heat treated to 8.8 grade and chemically blackened.
6. For 18mm T-Slot kits, we recommend M16 threads which provide the required clamping force corresponding to 18mm T-Slots. The clamps provided are also more robust and provide higher clamping forces.



TISA Type: T4-TCK
70 Pieces Clamping Kit



TISA Type: T4-TCK-108B
44 Pieces Clamping Kit for
EDM/Wirecut Machines



TISA Type: T4-TCK-CMM
72 Pieces Clamping Kit for
CMMs



TISA Type: T4-USB-123
20 Pieces (Block width 30mm)



TISA Type: T4-USB-456
20 Pieces (Block width 50mm)

TISA ENTERPRISES
#11/1, 6th Cross, Byatarayanapura,
Mysore Road, Bangalore: 560026, Karnataka, India

Tel : +91 80 26744597 / 551
Fax: +91 80 26740420
Email: tisaenterprises@gmail.com
Website: www.tisaclamp.com

TISA CLAMPING KIT

T4-TCK (70 pieces)

TYPE: T4-TCK	SUITABLE FOR T-SLOT x TAPPED HOLE	CLAMPING STUD	T-NUT	HEX HI-NUT	EXTENSION NUT	PLAIN WASHER (THICK)	SPHERICAL WASHER WITH CONICAL SEAT	SERRATED STRAP CLAMP	UNIVERSAL SERRATED BLOCK
IS / DIN STANDARD		IS:13178-1991	IS:2015-1977	DIN:6330	DIN:6334	DIN:6340	IS:4297-1996	DIN:6314Z	NA
									
PRODUCT CODE		T2-CS	T2-TN	T2-HN	T2-EN	T3-PW-DIN	T3-SWCS	T1-SSC	T3-USB
QUANTITY		4 Nos each	6 Nos	6 Nos	4 Nos	6 Nos	4 Sets	2 Nos each	2 Nos each
T4-TCK-108	10 x M8	832, 840, 850, 863, 880, 8100	108	812	824	M8	M8	960 (4 Nos)	001 002 003
T4-TCK-1210	12 x M10	1050, 1063, 1080, 10100, 10125, 10160	1210	1015	1030	M10	M10	1180 (4 Nos)	
T4-TCK-1412	14 x M12	1263, 1280, 12100, 12125, 12160, 12200	1412	1218	1236	M12	M12	14100 14125	
T4-TCK-1612*	16 x M12*		1612*						
T4-TCK-1816	18 x M16	1663, 1680, 16100, 16125, 16160, 16200	1816	1624	1648	M16	M16	18125 18160	
T4-TCK-2016*	20 x M16*		2016*						
T4-TCK-2220	22 x M20	2080, 20100, 20125, 20160, 20200, 20250	2220	2030	2060	M20	M20	22160 22200	

TISA CMM CLAMPING KIT

T4-CMM (72 pieces)

TYPE: T4-CMM	TAPPED HOLE	FLAT STRAP CLAMP	CLAMPING STUD	HEX HI-NUT	EXTENSION NUT	PLAIN WASHER (THICK)	UNIVERSAL SERRATED BLOCK	SCREW JACK WITH CONICAL HEAD
IS / DIN STANDARD		IS: 4292 - 1984	IS:13178-1991	DIN:6330	DIN:6334	DIN:6340	NA	NA
								
PRODUCT CODE		T1-FSC	T2-CS	T2-HN	T2-EN	T3-PW-DIN	T3-USB	CES-CHSB
QUANTITY		3 Nos each	3 Nos each	15 Nos	15 Nos	15 Nos	3 Nos each	3 Nos each
T4-CMM-M6	M6	760, 780, 7100	640, 663, 680	69	618	M6	001 002 003	55mm-75mm
T4-CMM-M8	M8	960, 980, 9100	840, 863, 880	812	824	M8		
T4-CMM-M10	M10	1180, 11100, 11125	1063, 1080, 10100	1015	1030	M10		
T4-CMM-M12	M12	1480, 14100, 14125	1263, 1280, 12100	1218	1236	M12		